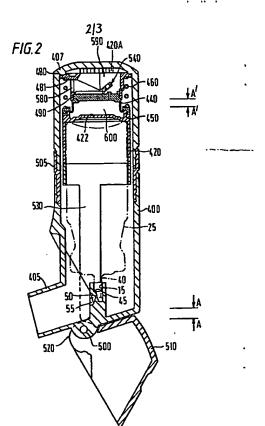
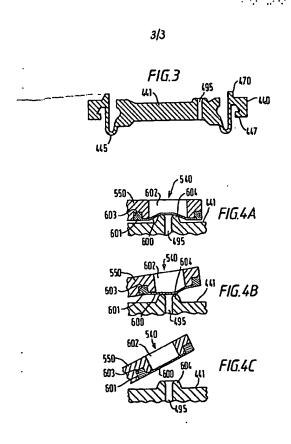


FIG. 1 530 -

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14 45 35





*5 30

MEDICANDET DISPENSING DEVICE

This invention relates to a dispensing device, and more specifically, to a device suitable for dispensing discrete amounts of fluid or particulate naterial entrained in an air flow. The invention is concerned particularly, but no exclusively, with a dispensing device of the type where the natered dose is administered in response to the inhalation of the patient.

Motered dose inhalers are well known in pedicine for treatment, or alleviation of the effects of respiratory complaints, for example arthms. Breath-actuated devices are also known, and have been the subject of pany patent applications.

GB 1288971; GB 1297993; GB 1325378; GB 1383761; GB 1392192; GB 1413285; WO 85/01880; GB 2204799; US 4803978 and EP 0186280A describe inhalation-actuated dispensing devices for use with a pressurized aerosol dispensing container. The device includes a dispensing container and the container includes a valve capable of releasing a metered enount of the aerosol contents, when an internal spring operating the valve is compressed by a sufficient amount. The dispensing device often comprises a chamber having a mouthpiecs, air inlets, actuating means for causing the actuation of the valve in the dispensing container, a latching means for releasably retaining said metering valve in a charged position, and an inhalation responsive means for releasing the latch, such that a matered amount of merosol compound is discharged into the region of the mouthpieco. The overall objective is to give coordination of discharge of medicament from the serosol container with inhalation of the patient, thus allowing a maximum dose of medicament to reach the bronchial passages of the lungs.

The invention provides a dispensing device for use with a drug delivery system, the dispensing device comprising means for releasing a dose of medicament from the system, the -releasing means comprising means for applying a preload capable of actuating the drug dalivery system to dispense a doss of medicament, means for applying a resisting presentic or other gas force capable of preventing actuation of the drog delivery system, and a release device capable of freeing the remisting procumatic force to allow the preload to actuate the delivery means and dispense the medicament, wherein said resisting pneumatic force is provided by a volume of gas held at a positive or negative pressure with respect to ambient pressure, and said release means comprise a flexible pleto-like sealing element which seals with a valve seat around a valve port, the opening of which releases said positive or negative pressure, the sealing element being carried by a sealing member such that, on initial movement of the scaling member, the scaling element flexes as it is held by said positive or negative pressure against the valve seat until it is finally removed therefrom on further powement of the sealing member.

Such a construction provides a more effective opening of the valve port giving a more consistent and a faster actuation of the valve.

The release device may be edapted to remove said scaling element from the valve seat in response to inhalation at an outlet nozzle of the device.

The scaling element may be a disphragm scaling element held by the scaling number at its periphery to provide a freely flexible central part which cooperates with the valve

Although this device has been described in particular relation to a system using air, it will be realised that in a closed system any smitable gas could be used.

A device according to the invention is particularly suited for use with pressurized inhalation percepts having walves which can be actuated to dispense a dose of medicanent. The latching means is often connected to a valve which moves from a latching position to a dispensing position in response to a partial vacuum developed upon inhalation.

go-A-0045419 describes an inhalation device having biassing means which are alone of insufficient force to degrees the container but which together are of sufficient force to do so.

gp-A-186280 describes a dovice which employs magnets to control the release of the serosol container.

US 3605738 describes devices in which the aerosol container communicates with the mouthpiece via a metering chamber. A metered quantity of the aerosol compound is discharged into the metering chamber and this is conveyed to the mouthpiece via an inhalation-actuated valve.

GB 1269556 describes a dovice wherein the aerosol container is novable by a lever and can system into a charged position held by a latch, a pressure differential acting to trip the latch and nove the valve of the container to a discharge position.

International application No. PCT/GB91/02118 describes a netered dose inhaler in which an axially novable dose dispansing assembly is subjected to a preload capable of actuating the delivery means thereof. This preload is itself subjected to a resisting meansatic force capable of preventing such actuation. A breath-actuated release valve is provided which, upon actuation, releases the resisting force to allow the preload to actuate the dose dispensing assembly. A permatic chamber is utilized for providing the resisting pressure force which say be a positive pressure, above atmospheric pressure or a negative pressure, below atmospheric. A breath actuated release valve opens a valve port in said pressure change to release the resisting presents pressure existing therein.

It is an object of this invention to provide an inhalar, preferably a breath actuated inhalar, having an improved release valve for releasing the resisting gas pressure cripting in the aforesaid chamber.

However in other embodiments, a device according to the invention can be used with a dry powder drug delivery system disposed within a bousing of the device, in which a does of powdered medicament is dispensed by said system into an air flow in said housing created by inhalation at an outlet nossle of the housing.

In some arrangements according to the invention for use with an aerosol dispanning container, the housing may include an inner sleeve for enclosing the main body of the serosol container to define a chanber for the serosol container. The chanber may be defined at one end by a cross member which accommodates the valve of the aerosol and seals the chanber apart from providing an serosol outlet. The inner-sleeve in preferably sealed such that there is sliding airtight contact with the sleeve chanber such that the aerosol container and inner sleeve provide a piston effect against the cross member to form the resisting load in the form or a high pressure volume capable of preventing the actuation of the aerosol

In other arrangements according to the invention for use with an acrosol dispensing container, the housing may include an inner sleeve for enclosing the top portion of the main body of the serosol container. This inner sleeve is preferably arranged to form one end of an airtight piston cylinder, bellows or disphrage, such that novement of the inner sleeve will result in an increase in the enclosed volume within the piston cylinder, bellows or disphrage producing a vacuum or low pressure volume to form the resisting load (forcs) capable of preventing the actuation of the acrosol valve.

In some embodiments, the sherve for the dispenser way act as a sliding, sirtight piston, except that instead of providing a high pressure volume, downwards solion away from the main casing creates a low pressure volume.

In a preferred arrangement, the pmematic resisting means is formed by the inner sleave and a fixed insert in the outer chamber linked together by flexible bellows or by a sliding airtight seel between the sleave and a cylinder-like extension to the insert.

According to a feature of the invention, the preload may be provided by a spring which operates, for example, against the agreeol valve. Preferably the preload is applied by a lever, pivoted in a recess housed in the outer chamber. The lever may take the form of a restraining lever preventing a loaded spring from acting on the aerosol can until operated. After operation the lever is used to reload the spring. Alternatively the lover may be connected via a plug to a spring which is in contact with the inner sleeve such that movement of the lever loads the spring.

The release neans may comprise said valve port provided in the aforesaid cross member. The valve port may normally be covered by said flexible disphrage sealing element which on actuation is opened, allowing the preload to actuate the acrosol valve as pressure in the pneumatic means returns to the rest state. In the embodiment wherein the resisting force is a positive pressure of air, opening of the valve port releases the built-up pressure, and air escapes from the anclosed volume, allowing the full force of the proload to act against the aerosol valve. In the embodiment wherein the resisting force is a vacuum or near vacuum, opening of the valve port allows air to enter the emclosed volume, again allowing the full force of the preload to act against the aerosol valve.

A preferred breath-ectuating release means comprises a movable vane mechanism. This vane mechanism may be housed in the lower or upper part of the chamber, depending upon the location of the resisting element. Said flexible disphrays seeling element is preferably ettached to said vane, such that on inhalation the vane moves from its rest position closing said inlet means to its actuating position, thus moving the seming element out of contact with the valve port, causing the opening of the valve. The vane mechanism is preferably dynamically balanced, and may be biassed towards its closed position, e.g., by a spring.

The opposite end of the dispensing container is contained within a sleave 420 of similar cross section to the main body 400. The longitudinal sxis of both the sleave 420 and main body 400 is generally coaxisl. The sleave is in looss sliding contact with the inner vall of the main body to allow free passage of air in the main body past the sleave. The sleave 420 may be held in place by commection with a disphragm 440 held in connection with the top of the main body 400, as will now be described. Thus, the sleave 420 effectively hangs from the top of the main body.

One end of an e.g., moulded flexible diaphragm 440 (as shown alone in Figure 3) comprising a rigid disc-like section 441, a flexible generally cylindrical wall section 445 and-a stiffer connector section 447, is fitted around a purpose-made groove 450 in the sleeve, e.g. by snap-fitting. A further moulded lip 470 on the diaphragm provides a smug fit for one end of a compression spring 460. The compression spring is thus located and free to act on the sleeve. The other end of the compression spring is located by an annular shoulder 481 in a predominantly cylindrical flanged insert 480 housed in the top section of the main body 400. This insert includes a groove 490 into which the disc-like section 441 of the flexible diaphragm 440 is snap-fitted.

The joint between the disphragm commector section 447 and inner sleave groove 450 is arranged to be airtight and the shape of the top surface of the cleave 422 to conform to the internal shape of the disphragm such that in the rest position of the inhalar the two surfaces are in close proximity, and the smolosed space between them very small.

The cylindrical insert 480 is retained in place by the end cap 407 of the main hody of the device. This forms a chamber 390 between the sir inlet slots 420 and the rigid part 441 of the disphraps. The chamber is provided with one or more air pathways 350 such that air may pass from the air inlet slots 420 to the nouthplece 405. As best seen in liqu 4, the rigid disc-like section 441 of the disphraps also includes a small valve port 435 which is normally covered by

Air inlets may take the form of slots in the wall of said housing.

The medicament may be a drug par se or on any form of carrier, e.g., including a powder or a gaseous carrier.

The invention will now be described by way of example only, with reference to the accompanying drawings, in which:— Figure 1 is a sectional view of an inhaler embodying the invention:

Figure 2 is a sectional view of the inhaler of Figure 1 with its nouthpiecs dust cap in an open position;

Pigure 3 is an enlarged view of a diaphragm used in the inhaler shown in Pigures 1 and 2; and

Pigures 4A - 4C are respective diagrammatic illustrations of the release valve incorporated in the inhalar of Figs. 1 and 2, shown in three positions thereof.

Referring to the drawings, there is shown an inhalation device which is essentially similar in construction and operation to the device described in International Patent Application No. PCT/CB91/02118 (the disclosure of which incorporated harsin by reference) with reference to Figures 3 to 5 thereof. The modification thereof according to the present invention will be described below.

The inhalation device consists of a main body or housing 400 which is generally cylindrical in cross section, with a mouthpiece section 405 at one end and an end cap 407 housing air inlets 420 at the other end. A known type of serosol dispensing container 25 of generally cylindrical shape is housed within the main body of the device. The ascrosol dispensing container has a stem 40 which contains an ascrosol dispensing valve (not shown). The bore 15 is such that it forms an airtight seal on the stem 40 of the serosol dispensing container 25. A shoulder 45 limits and locates the position of the stem 40, which in turn locates the serosol dispensing container 25 in position in the main body 400. A passage 50 extends from the bore 15, continuing from the shoulder 45 to interconnect with a dispensing nozale 55.

a valve seal 540 housed in a vane 550 pivotally connected to the insert 480. The vane 550 may be blassed closed by a light swripe flature, a weight or a pagment (not shown).

The valve seal 540 is in the form of a flexible elastomeric diaphrega sealing element 600 having an annular rin 601. The sealing element 600 is drawn over an aperture 602 in the vane 550 whereby the cantral part the sealing element 600 is freely flexible. The annular rin 601 is located in an annular groove 603 provided in the vane 550 around the lower and of the aperture 602.

The vane 550 in its rest position divides the chamber 590 between the sir inlets 420 and the air pathways 580 that link to the nouthpiece such that it may nove from its rest position by means of a pressure drop between the air inlets and the southpiece. On novement of the vane to the actuated position the sealing element 540 is sufficiently noved to open the valve port 495.

The elastomeric disphragm scaling element 600, in the closed position of the valve as shown in Figure 4A, is drawn tightly over a raised annular seat 604 provided around the valve port 495. This arrangement provides a very compliant seal, which can easily accommodate variations in alignment caused by an accumulation of tolerances and also requires only a vary light return spring on the vane 550 to ensure the seal is re-made. Moreover, as the flap starts to open as shown in Figure 4B, the sealing element 600 villi be retained in sealing angagement with the valve seat 604 by vacuum pressure, until the seal is suddenly and completely bruken, as shown in Figure 4C, allowing the vane to drop complete (Figure 2) thereby fully opening the valve port 495 and thus ensuring committent and fast actuation of the valve.

Other scaling arrangements could allow air to leak through the valve port, if the valve opens slowly which could lead to an inconsistent actuation of the device.

has shown in Figures 1 and 2, the end of the main body having a pivot 500, has a recess adapted to receive a cam 520 integral with a dust cap 510 operating on the pivot. The recess further includes a passage communicating with a similar passage noulded into the internal wall of the unin hody 400. A cas follower in the form of a yoke 530 secured to the lower edge of the inner sloeve 470 acts on the cas such that when the dust cap is in the closed position the inner sleeve is forced by the can follower to its uppermost position.

When the dust cap is rotated to its open position the can profile is such that the can follower is free to nove downwards by an amount sufficient to allow actuation of the

In its rest position with the dust cap 510 closed, the cam follows: 530 restrains the inner sleeve 420 in its uppermost position such that the enclosed space trapped between the disphrage 440 and the top surface 422 of the inner sleeve is at a minimum and the spring 460 is compressed. The valve port 495 is closed by the valve seal element 540 and the sleeve 410 is clear of the top of the serosol can 25 which is thus unloaded.

The dust cap is opened rotating the integral cam 520 allowing the cam follower 530 to drop by amount AA. The immer alsewe is forced downwards under the action of the spring 460. As the inner sleeve moves downwards the enclosed volume between the disphragm 440 and inner sleeve is increased by a linear equivalent amount h'A', less than or equal to AA. Since the valve port 495 is closed this creates a low pressure volume or near vacuum in the space 600. The effect of the pressure differential between the succlosed volume 600 and atmospheric pressure is such that the inner sleeve tends to resist the action of the spring. As the inner sleeve moves downwards it contacts the aerosol can 25 and begins compression of the aerosol valve (not shown).

Downward movement of the inner sleeve will continue until there is a belance of forces between the compressive force in the spring 450 and resisting forces created by the pressure differential and compression of the aerosol valve. The geometry of the device is arranged such that this belance

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seal element is only lightly biassed to its closed position it presents little resistance to air flow out of the enclosed space. The aerosol can is free to return to the rest position under the action of its own aerosol valve spring.

In use the patient loads the serosol dispensing container into the main body, which comprises upper and lower sections joined by a threaded connector part 505. When the sections of the main body 400 are separated, the serosol can be inserted. The main body 400 can then he replaced locating the inner seleve over the top end of the can, and the device is ready for use. As described previously, the device could be manufactured as a sealed unit.

The device may be provided with means to provide a regulated sir flow to the user or inhaler. Thus a sonic device, e.g., a reed, may be provided which sounds when the inspired air flow is greater than a pre-set level, e.g., shows so to 50 litres per nimits. The somic device may be located in the mouthpiece 95 or below the air inlet 420. The sound produced warms the petiant to breathe at a lower rate.

The device may also be provided with a count such that it will not operate below a certain predetermined cir flow rate, e.g., 10 to 10 litres per atmute. In one embodiment the vance 550 or 110 will be biassed by a spring such that the predetermined minimum cair flow is necessary for it to sowe to its actuated position and enable the valve seal to open.

The main body of a dispensing device, as described in this embodisent of this invention is preferably nemmfactured from a plastics material such as polypropylene, acetal or moulded polystyrene. It may however be namufactured from matal or snother smitable material. occurs before the serosol walve has been sufficiently compressed to actuate it.

A typical marcool requires about 20% force to actuate.

The spring 460 should accordingly provide a greater force; pracerably 10% to 50% greater.

It may also be possible to arrange for the balance of forces to take place before the inner sleeve has contacted the aerosol can, such that the spring force is balanced by the resisting force produced on the inner sleeve by virtue of the preseure differential.

on inhalation by the patient through the nouthpiece 405, a small pressure differential is created across the vane 550 which is pivoted towards one end. The pressure differential causes the vane to nove from the rest position to its actuated position. The vane and design of the air passegoway 500 in the chamber 590 are such that in the actuated position air can flow freely from the air inlets 420 to the patient.

The novement of the vane 550 causes the valve seal element 540 to be noved out of a sealing position with the valve port 495 as shown in Fig. 2. Opening the valve port allows air into the gap 600 between the disphrays and inner slowe such that the enclosed space reaches atmospheric pressure. This causes an inbalance of forces acting on the slowe 420 and container 25. The sleeve and cuntainer are thus forced downwards by the spring 460 resulting in the release of a measured dose of medicament through the dispensing nessle 55 and into the mouthpiece at the same time as the patient breaths in. Thus the patient inhales air with a metered dose of medicament.

After the inhalstion of the dose by the patient, the dust cap 510 is returned to its closed position. This rotates the cas 520 and causes the can follower 530 to be forced upwards. This in turn acts on the inner sleeve 420 moving it upwards to compress the spring 460 and close the gap 600 between the diaphragm and inner sleeve top surface 422. This forces air out of the enclosed space 600 which ascapes through the valve port 495 lifting the valve seal element 540. Since the valve

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- 1. A dispensing device for use with a drug delivery system, the dispensing device comprising means for releasing dose of medicament from the system, the releasing means comprising means for applying a preload capable of actuating the drug delivery system to dispense a dose of medicament, means for applying a resisting passmatic or other gas force capable of preventing actuation of the drug delivery system, and a release device capable of freeing the resisting memmatic force to allow the ureload to actuate the delivery means and dispense the medicament, wherein said resisting pneumatic force is provided by a volume of gas held at a positive or negative pressure with respect to ambient pressure, and said release means comprise a flexible plate-like sealing element which seals with a valve seat around a valve port, the opening of which releases said positive or negative pressure, the sealing element being carried by a sealing member such that, on initial novement of the sealing member, the sealing element flexes as it is held by said positive or negative pressure against the valve seat until it is finally removed therefrom on further povement of the sealing member.
- A dispensing device according to Claim 1, wherein said release device is adapted to remove said scaling element from said valve seat in response to inhalation at an outlat notate of the device.
- 3. A dispensing device according to Claim 2, wherein said sealing number comprises a novable vane, which om inhalation is capable of noving from a rest position to an actuating position thereby removing said disphraga sealing element from said valve seat.
- 4. A dispensing device according to Claim 3, wherein said wane constitutes one section of a pivotal sounted lever, said disphrage sasling element being carried by a second

section of the lever on the opposite side of the pivot to said

- 5. A dispensing device according to any preceding claim, wherein said sealing element is a flexible disphraga sealing element held at its periphery by said sealing member to provide a freely flaxible central part which cooperates with said valve seat.
- A dispensing device according to any preceding claim, further including a housing providing a chamber for receiving said drug delivery system in the form of an emrosol container, with an inner sleave being slidably mounted within the chamber for at least partly enclosing the main body of an aerosol centainer, when disposed, in use, in said chamber.
- 7. A dispensing device according to Claim 6, wherein said resisting pneumatic pressure is a positive pressure created by cooperation between said inner sleave and a cross member provided in the housing, to form a pistom and cylinder assembly.
- 8. A dispensing device according to Claim 7, wherein said valve port is provided in said cross number.
- 9. A dispensing device as claimed in any one of Claims 1 - 6, wherein said pnoumatic resisting force is a negative pressure created inside an expandable sirtight volume defined by a bellows, piston, cylinder or disphrage.
- 10. A dispensing device as claimed in Claims 6 and 9, wherein said sirtight volume is defined between a disphrage which is scaled with respect to a closed end of said inner sleave, with said valve port being provided in said disphrage.
- 11. A dispensing davice according to any one of Claims 6 - 8 and 10, wherein said actuating means act on said

Patents Act 1977 Examiner's report to the Comptroller under Section 17 (The Search Report) 9211434.7 Relevant Technical fields Search Examiner (i) UK CI (Edition K) AST TED, TER J A WALLIS (ii) Int CI (Edition 5) ASIM Date of Search Databases (see over) (I) UK Patent Office 19 AUGUST 1992 ONT.THE DATABASES: WPI Documents considered relevant following a search in respect of claims

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inner sleever, and wherein means are provided for resetting said actuating means after release thereof to cause actuation of the drug delivery system.

- 12. A dispensing device as claimed in Claim 11, having a housing provided with an outlet nozzle and a cover for the notale movebly mounted on said housing, wherein a control member associated with said inner sleeve cooperates with a came formation provided on the cover such that, when the cover is closed, the control member moves the inner sleave to reset said actuating means and, when the cover is opened, the inner sleave is moved under the action of the spring until the forces acting on the inner sleeve, including said pneumatic resisting force are balanced, preparatory to release of the pnsumatic resisting force in response to inhalation at said
- 13. A dispensing device according to any preceding claim, wherein said actuating means comprise resilient means for actuating the drug delivery system on release of said release means.
- 14. A dispensing device substantially as hereinbefore described with reference to the accompanying drawings.
- 15. A dispensing device according to any one of the preceding claims in combination with a drug delivery system in the form of an serosol dispensing container having a valve capable of being actuated to release a netered amount of the pressurised aerosol contents.
- 16. A dispensing device according to any one of Claims 1 - 5, 9 - 13 in combination with a dry powder drug delivery system which is adapted to dispense, when actuated, a dose of powdered medicament.

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